

13oz Enamel Mug

SUBLIMATION

Printing

When using SubliJet refer to the Sawgrass Print Manager Manual. If using Epson or another brand of ink, use the instruction manual provided from the vendor you purchased your ink from. All images should be MIRRORED unless specified below.

Important

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.

When cure time is done, open the oven gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a "ghost" image).

Convection oven Setup

Before turning on the oven, make sure that the racks are at a fair space from each other so the mug can fit between them.

Secure the mug wrap correctly to ensure that the mug is being sublimated. It should be tight to prevent any movement.

Pressing

OVERVIEW

Convection Oven Temperature: 375°F for 18 minutes

Mug Wrap Requires, hot peel

Recommended Printable area when using a mug press: Approx. 9"W x 2.5"H

1. Tape imaged sublimation paper onto your enamel mug. Place image facing the mug. Leave a 0.5" margin between the top rim and the top of your image.
2. Set the convection oven at **375°F for 18 minutes**.
3. Ensure convection oven has reached temperature. Wrap the mug using the mug wrap.
4. Place the mug in convection oven.
5. Once cure time is done, remove from oven and set aside to cool. Use gloves or heat resistant cloth to handle the hot mug.
6. Peel sublimation paper off.
7. Leave on table to cool. **Do not dunk in water.**

Caution: Enamel Mug is extremely hot when in the heat press, do not handle with bare hands

Note: Temperature and time settings are only a guide/starting point, some convection ovens may require some fine tweaking of the temperature and time.

For Technical Support and to Re-Order

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