

# 12oz Enamel Mug

## SUBLIMATION

### Printing

When using SubliJet refer to the Sawgrass Print Manager Manual. If using Epson or another brand of ink, use the instruction manual provided from the vendor you purchased your ink from. All images should be MIRRORED unless specified below.

### Important

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.

When pressing is done, Open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a “ghost” image).

### Heat Press Setup

Before pressing, test the pressure using a blank enamel mug. The pressure should be light. Adjust pressure accordingly. Ensure that your mug press has reached the idle or press temperature before using.

**Do not use excessive pressure.** Doing so will damage your mug press and damage your item.

The enamel mug must have the top rim edge hanging out of the mug press. Ensure that the top rim is not affecting the pressure.

**Important!** You must place two enamel cups in a mug press with the bottom facing each other. It will help to stabilize them.

### Pressing

#### OVERVIEW

**Press Temperature: 360° F for 180 seconds (3:00)**

**Light Pressure, hot peel**

**Recommended Printable area when using a mug press: Approx. 6”W x 2.5”H.**

1. Tape imaged sublimation paper onto your enamel mug. Image facing the mug. Leave a 0.5” margin between the top rim and the top of your image.
2. Set the mug press at **360° F** for **180 seconds**. If your press has an idle and press temperature setting, adjust the time accordingly.
3. Ensure the mug press has reached temperature, place the mug into your mug press.
4. Close the Mug Press.
5. Once pressing is done, open the mug press, and take mug out of the press. Use gloves or heat-resistant cloth to handle the hot mug.
6. Peel sublimation paper off.
7. Leave on the table to cool. **Do not dunk in water.**

**Caution:** Enamel Mug is extremely hot when in the heat press, do not handle with bare hands

Note: Temperature and time settings are only a guide/starting point, some mug presses may require some fine tweaking of the temperature and time.

### For Technical Support and to Re-Order

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