

16oz Stainless Steel Tumbler

SUBLIMATION

Printing

When using SubliJet refer to the Sawgrass Print Manager Manual. If using Epson or another brand of ink, use the instruction manual provided from the vendor you purchased your ink from. All images should be MIRRORED unless specified below.

Important

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.

When pressing is done, Open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a "ghost" image).

Heat Press Setup

The **17oz latte mug element** must be installed in order to sublimate to the tumbler. If your mug press does not support a 17oz latte mug element, please call us at 1-800-565-5686 to purchase one that can. Alternatively, you can sublimate your tumbler with a mug wrap and convection oven.

Before pressing, test the pressure using a blank tumbler. Ensure that your mug press has reached the idle or press temperature before sublimating your tumbler.

Do not use excessive pressure. Doing so will damage your mug press and damage your item.

Pressing

OVERVIEW

Press Temperature: 365° F for 90 seconds (1:30)

Light Pressure, hot peel

Recommended Printable area when using a mug press: Approx. 6"W x 3.75"H

1. Design your image with an arc to accommodate for the conical shape of the tumbler.
2. Remove lid. Tape imaged sublimation paper onto your tumbler. Image facing the tumbler.
3. Set the mug press at **365° F for 90 seconds**. If your press has an idle and press temperature setting, adjust the time accordingly.
4. Ensure mug press has reached temperature, Place the tumbler into your mug press.
5. Close Mug Press.
6. Once pressing is done, open mug press, and take tumbler out of press. Use gloves or heat resistant cloth to handle the hot tumbler.
7. Peel sublimation paper off.
8. Leave on table to cool. **Do not dunk in water.**

Caution: Tumbler is extremely hot when in the heat press, do not handle with bare hands

Note: Temperature and time settings are only a guide/starting point, some mug presses may require some fine tweaking of the temperature and time.

For Technical Support and to Re-Order

Tel: 1-800-565-5686 | Fax: 1-800-565-5622 | www.jotoimagingssupplies.com
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