

## CL CERAMIC PLUS

# APPLICATION INSTRUCTIONS

### STEP BY STEP

#### Step 1

Feed paper into laser printer so that the printer is printing on the printable side (white gloss coated side).

#### Step 2

Design your image and resize if necessary

#### Step 3

Set mug press temperature and time and let mug press reach set temperature.

#### Step 4

Tape transfer onto mug with heat tape. Image facing the mug.

#### Step 5

Place mug in press and close. Use medium to heavy pressure. Do not use Teflon sheets when pressing.

#### Step 6

Once mug press beeps, remove mug from press. Cool the mug using hot/warm water, then cold water. Once mug is cool, peel the transfer.

(optional) Place mug in glazing unit or oven for 1-2 minutes or 5 minutes respectively. This will make image more scratch resistant.

### APPLICATION

Substrate	Matte Ceramic Mugs
Paper Mode	Heavy to Label*
Image	Mirror
Press Time:	150-180 seconds
Temperature:	300°F (180-190°C)
Pressure:	Medium to Heavy
Peel:	Cold

\* Do not use Teflon sheets when pressing  
These settings are recommended, you may need to conduct your own tests  
All technical information and recommendations are based on tests we have conducted.  
Users should conduct their own tests before proceeding

### NOTES

#### Recommended Substrates

White Gloss Ceramic Mug  
White Matte Ceramic Mug  
Colored Gloss Ceramic Mug\*  
Colored Matte Ceramic Mug\*  
Glass Mugs

\*To print onto colored mugs, a white toner printer is required.  
Recommended white toner printers are Uninet iColor 550, iColor 600.

For gloss mugs, we recommend trimming your image.

For glass and other substrates, please refer to hard surface booklet for instructions.

#### Accessories Required

Computer, Color Laser Printer, Mug Press.

#### Printable side

The printable side (white gloss coated side) without the red lettering.

#### Pressure Settings

We recommend to use high pressure. If this paper is applied with inadequate pressure, the transfer will not stick to the mug.

#### Peeling

This paper is to be peeled completely cold.

#### Care Instructions

If step 7 is performed, the mug is dishwasher safe.

#### Storage

CL Ceramic Plus Transfer Paper has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. It is recommended to store in plastic ziplock bag (provided) and the bag sealed while paper is not in use.