

17oz Coke Bottles

(Joto Single Station Mug Press or Double Station Mug Press
with Water Bottle Element)

SUBLIMATION

Printing

When using SubliJet refer to the Sawgrass Print Manager Manual. If using Epson or another brand of ink, use the instruction manual provided from the vendor you purchased your ink from. All images should be MIRRORED unless specified below.

Important

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.

When pressing is done, Open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a "ghost" image).

Heat Press Setup

You will need to use the water bottle element to press an image onto the coke bottle. If your press does not have a water bottle element, you can use a silicon heat shield and add 50 seconds to the press time.

Before pressing, test the pressure using a blank coke bottle. The pressure should be **light**. Adjust pressure accordingly. Ensure that your mug press has reached the idle or press temperature before using.

Do not use excessive pressure. Doing so will damage your mug press and damage your item.

Pressing

OVERVIEW

Press Temperature: 360°F for 60-75 secs (1:00-1:15)

Light Pressure, hot peel

Printable area when using a mug press: Approx. 6"W x 3.25"H

1. Tape imaged sublimation paper onto your coke bottle. Place image facing the bottle.
2. Set the mug press at **360°F** for **60-75** seconds. If your press has an idle and press temperature setting, adjust the time accordingly.
3. Ensure mug press has reached temperature. Place the coke bottle into your mug press.
4. Close Mug Press.
5. Once pressing is done, open mug press, and take coke bottle out of press.
Use gloves or heat resistant cloth to handle the hot coke bottle.
6. Peel sublimation paper off.
7. Leave on table to cool. **Do not dunk in water.**

Caution: Coke bottle is extremely hot when in the heat press, do not handle with bare hands

Note: Temperature and time settings are only a guide/starting point, some mug presses may require some fine tweaking of the temperature and time.

For Technical Support and to Re-Order

Tel: 1-800-565-5686 | Fax: 1-800-565-5622 | www.jotoimagingssupplies.com
Blaine WA, Las Vegas NV, Nashville TN, Coquitlam BC, Brampton ON

17oz Coke Bottles

(Joto 5 Station Mug Press with 11oz Mug Element)

SUBLIMATION

Printing

When using SubliJet refer to the Sawgrass Print Manager Manual. If using Epson or another brand of ink, use the instruction manual provided from the vendor you purchased your ink from. All images should be MIRRORED unless specified below.

Important

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.

When pressing is done, Open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a "ghost" image).

Heat Press Setup

You will need to use the green silicon heat shield to press an image onto the coke bottle.

Before pressing, test the pressure using a blank coke bottle and wrap the green silicon heat shield around the bottle. The pressure should be light, but tight enough so that the heat shield or coke bottle doesn't move when the press is closed. Adjust pressure accordingly. Ensure that your mug press has reached the idle or press temperature before using.

Remove the bottom support on your 5 in 1 mug press to maximize your printing height

Do not use excessive pressure. Doing so will damage your mug press and damage your item.

Pressing

OVERVIEW

Press Temperature: 360° F for 110 secs (1:50)

Light Pressure, hot peel

Printable area when using a mug press: Approx. 6"W x 3.25"H

1. Tape imaged sublimation paper onto your coke bottle. Image facing the bottle.
2. Set the mug press at **360° F** for **110** seconds. If your press has an idle and press temperature setting, adjust the time accordingly.
3. Ensure mug press has reached temperature. Wrap the green silicon heat shield around your bottle and place into the mug press.
4. Close Mug Press.
5. Once pressing is done, open mug press, and take coke bottle out of press. Use gloves or heat resistant cloth to handle the hot coke bottle.
6. Peel sublimation paper off. Take green silicon heat shield out of mug press.
7. Leave on table to cool. **Do not dunk in water.**

Caution: Coke bottle is extremely hot when in the heat press, do not handle with bare hands

Note: Temperature and time settings are only a guide/starting point, some mug presses may require some fine tweaking of the temperature and time.

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