

Stemless Wine Glass

SUBLIMATION (Convection Oven)

Printing

When using SubliJet refer to the Sawgrass Print Manager Manual. If using Epson or another brand of ink, use the instruction manual provided from the vendor you purchased your ink from. All images should be MIRRORED unless specified below.

Important

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.

When pressing is done, Open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a "ghost" image).

Printing Notes

The curved parts of the stemless wine glass cannot be printed as the paper tends to crease there.

In order to print all the way around the cup, you will need to print onto a 8.5"x14" sheet as the image may become too big to print onto a 8.5"x11" sheet. However logo can be printed onto the mug with an 8.5" x 11" sheet.

Do not use excessive pressure. Doing so will damage your mug press and damage your item.

Recommended Shrink film/ Sleeve W5.9" x 5.3" (P-SUB-SF-135150).

Oven Curing

OVERVIEW

Convection Oven Temperature: 350°F for 14 minutes

Hot peel.

Please download our template for maximum print area.

1. Set the convection oven at **350°F** for **14** minutes.
2. Ensure convection oven has reached the set temperature
3. Tape imaged sublimation paper onto your wine glass. Image facing the glass.
4. Place shrink wrap (5.9" x 5.3") around wine glass. Use dryer/heatgun to heat the shrink wrap which will tighten the shrink wrap around the wine glass.
5. Place wine glass in convection oven. Ensure that it is not touching other object in the oven.
6. Once the timer counts to zero, open convection oven, and take glass out. Use gloves or heat resistant cloth to handle the hot glass.
7. Rip off the shrink wrap, then peel sublimation paper off.
8. Leave on table to cool. **Do not dunk in water.**

Caution: Wine glass is extremely hot when in the oven, do not handle with bare hands

Note: Temperature and time settings are only a guide/starting point, some convection ovens may require some fine tweaking of the temperature and time. Only use a convection oven, do not use a conventional oven.

For Technical Support and to Re-Order

Tel: 1-800-565-5686 | Fax: 1-800-565-5622 | www.jotoimagingssupplies.com
Blaine WA, Las Vegas NV, Antioch TN, Coquitlam BC, Brampton ON

Stemless Wine Glass

SUBLIMATION (Mug Press)

Printing

When using SubliJet refer to the Sawgrass Print Manager Manual or if using Epson or another brand of ink use the instruction manual provided from the vendor you purchased your ink from. All images should be **MIRRORED** unless specified below.

Important

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.

When pressing is done, Open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a "ghost" image).

Mug Press Setup

Before pressing, test the pressure using a blank mug. The pressure should be **light**. Adjust pressure accordingly. Ensure that your mug press has reached the idle or press temperature before using.

Make sure you are using the 17oz Latte Element.

Do not use excessive pressure. Doing so will damage your mug press and damage your mug.

Pressing

OVERVIEW

Press Temperature: 350°F (180°C) for 120 seconds

Light Pressure, Hot peel

1. Tape imaged sublimation paper onto your mug. Place image facing the mug.
2. Set the mug press at **350°F** for **120 seconds**. If your press has an idle and press temperature setting, adjust the time accordingly.
3. Ensure mug press has reached temperature. Place the mug into your mug press. Close Mug Press.
4. Once pressing is done, open mug press, and take wine cup out of press. Use gloves or heat resistant cloth to handle the hot mug.
5. Peel sublimation paper off.
6. Leave on table to cool. **Do not dunk in water.**

Caution: Mug is extremely hot when in the mug press, do not handle with bare hands

Note: Temperature and time settings are only a guide/starting point, some mug presses may require some fine tweaking of the temperature and time.

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