

ONE-4-ALL[™]

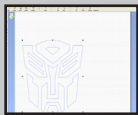
APPLICATION INSTRUCTIONS

STEP BY STEP

Step 1
Feed the material into cutter so that the matte side is face up.



Step 2
Design and cut your graphic in reverse (mirror image).



Step 3
Weed away excess material using tweezers or weeding tool.



Step 4
Preheat your fabric and position weeded image on shirt with Glossy side face up.



Step 5
Heat apply the material onto the shirt. Press at 260°F for 3-5 seconds. Use medium pressure. Do not use Teflon sheets when pressing.



Step 6
Peel Mylar backing warm.



APPLICATION

| | Poly/Cotton | Nylon |
|------------------|--------------------|-------------------------------|
| Press Time: | 5 seconds | 5 seconds, repress 10 seconds |
| Temperature: | 260°F (125°C) | 300°F (150°C) |
| Pressure: | Medium | Low |
| Suggested Blade: | 45 degree | 45 degree |
| Suggested Force: | 120gf | 120gf |
| Peel: | Warm | Warm |
| Wash Temp.: | Up to 140°F (60°C) | Up to 140°F (60°C) |

Do not use Teflon sheets when pressing
All technical information and recommendations are based on tests we have conducted.
Users should conduct their own tests before proceeding

NOTES

Recommended Fabrics

- 100% cotton
- 100% polyester
- Poly/cotton blends
- Polyester knits
- Polyester mesh
- Poly/foam & cotton caps
- Nylon, Lyca, Spandex
- Satin

Accessories Required

- Computer, Cutter, Heat Press, Heat Transfer Vinyl

Features

All Purpose Use - This vinyl is designed to be used on a wide range of materials including cotton, polyester, cotton/polyester blends and Nylon.

Dye Blocking - One-4-All has dye blocking ability to prevent any dye migration when printing onto 100% polyester.

Low Heat - In addition, due to the low heat application, this vinyl can be used on heat sensitive fabrics that may otherwise burn or discolor during the application process.

Cutting Notes

You should always test cut prior to any production run. Cutter settings may need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto this material. Wash Temperature should not exceed 140°F.

Storage

One-4-All has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. Keep backing free of dust and other particles.

Multi Color Layering

When producing multi-colored designs, follow above instructions for each color (up to three colors). Repress shirt for 5 seconds with silicon sheet once layering is complete. Metallic Colors cannot be layered.