

PREMIUM

APPLICATION INSTRUCTIONS

STEP BY STEP

Step 1

Feed material into cutter so that the matte side is face up.



Step 2

Design and cut your graphic in reverse (mirror image).



Step 3

Weed away excess material using tweezers or weeding tool.



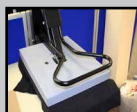
Step 4

Preheat your fabric and position weeded image on shirt with Glossy side face up.



Step 5

Heat apply the material onto the shirt. Press at 310-330°F at 10 seconds. Use medium pressure. Do not use Teflon sheets when pressing.



Step 6

Peel Mylar backing warm.



APPLICATION

	Color	Glitter/Metallic	Neon/Lt. Blue
Press Time:	10 seconds	10 seconds	10 seconds
Temperature:	310-330°F (155-165°C)	310-330°F (155-165°C)	310-330°F (155-165°C)
Pressure:	Medium	Medium	Medium
Suggested Blade:	45 degree	45 degrees	45 degrees
Suggested Force:	100gf	100gf	100gf
Peel:	Warm	Warm	Cool
Wash Temp.:	Up to 175°F (80°C)	Up to 175°F (80°C)	Up to 175°F (80°C)

Do not use Teflon sheets when pressing. All technical information and recommendations are based on tests we have conducted. Users should conduct their own tests before proceeding.

NOTES

Recommended Fabrics

- 100% cotton
- 100% polyester*
- Poly/cotton blends
- Polyester knits*
- Polyester mesh*
- Poly/foam & cotton caps
- Satin

Accessories Required

Computer, Cutter, Heat Press, Heat Transfer Vinyl

Cutting Notes

You should always test cut prior to any production run. Cutter settings may need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto this material. Wash Temperature should not exceed 140°F.

*Some polyester garments may experience dye migration, prior testing should be conducted

Storage

MultiCut Premium has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. Keep backing free of dust and other particles

Multi Color Layering

When producing multi-colored designs, follow above instructions for each color (up to three colors). Repress shirt for 5 seconds with silicon sheet once layering is complete. Metallics 4PR20-4PR30, Neons 4PR40-4PR43, and Light Blue 4PR03 cannot be layered.

