

SPORTTM

APPLICATION INSTRUCTIONS

STEP BY STEP

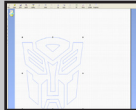
Step 1

Feed material into cutter so that the matte side is face up.



Step 2

Design and cut your graphic in reverse (mirror image).



Step 3

Weed away excess material using tweezers or weeding tool.



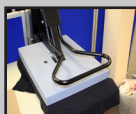
Step 4

Preheat your fabric and position weeded image on shirt with Glossy side face up.



Step 5

Heat apply the material onto the shirt. Press at 265°F at 10 seconds. Use medium pressure. Do not use Teflon sheets when pressing.



Step 6

Peel Mylar backing warm.



APPLICATION

| | Colors | Neons & Magenta |
|------------------|--------------------|----------------------------|
| Press Time: | 10 seconds | 10 seconds |
| Temperature: | 265°F (130°C) | 320°F (160°C) |
| Pressure: | Medium | Medium |
| Suggested Blade: | 45 degree | 45 degree |
| Suggested Force: | 120-180gf | 120-180gf |
| Peel: | Warm | Warm |
| Wash Temp.: | Up to 105°F (40°C) | Up to 105°F (40°C) |

Do not use Teflon sheets when pressing
All technical information and recommendations are based on tests we have conducted.
Users should conduct their own tests before proceeding

NOTES

Recommended Fabrics

- 100% cotton
- 100% polyester*
- Poly/cotton blends*
- Polyester knits*
- Polyester mesh*
- Poly/foam & cotton caps *
- Satin

Accessories Required

- Computer, Cutter, Heat Press, Heat Transfer Vinyl

Cutting Notes

You should always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos. Vinyl cannot be laser cut.

Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto this material. Wash Temperature should not exceed 105°F.

Storage

MultiCut SportTM has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. Keep backing free of dust and other particles

Non-Adhesive Backing

SportTM has a non-adhesive backing. The non-adhesive backing guarantees perfect cutting and super fast weeding. Even the smallest details can be weeded without any problems.



*Some polyester garments may experience dye migration, prior testing should be conducted