

**ONE-4-ALL™**

**APPLICATION INSTRUCTIONS**

**STEP BY STEP**

**Step 1**

Feed material into inkjet printer so that the printer is printing on the printable side (white matte coated side).

**Step 2**

Design your image and place your cut lines. Print and Cut your design right reading

**Step 3**

Weed away excess material using tweezers or weeding tool.

Optional:

For designs with small pieces, Use MultiTack Medium.

**Step 4**

Remove backing material and place on shirt with image face up. Cover with silicon sheet or use a tacking sheet.

**Step 5**

Press at 260-300°F for 5-10 seconds using medium pressure. Do not use Teflon sheets when pressing. Then peel silicon/tack sheet lukewarm.

**Step 6**

Let fabric cool completely and repress for 10-15. Use silicon sheet to protect imaged area.

**APPLICATION**

	<b>Poly/Cotton</b>	<b>Nylon</b>
Printing Inks	Solvent, Eco Solvent	Solvent, Eco Solvent
Image	Right Reading	Right Reading
Press Time:	5 seconds	5 seconds, repress 10 seconds
Temperature:	260°F (125°C)	300°F (150°F)
Pressure:	Medium	Low
Suggested Blade:	45 degree	45 degree
Suggested Force:	120gf	120gf
Peel:	Hot Peel	Hot Peel
Wash Temp.:	Up to 140°F (60°C)	Up to 140°F (60°C)

Do not use Teflon sheets when pressing. All technical information and recommendations are based on tests we have conducted. Users should conduct their own tests before proceeding

**NOTES**

**Recommended Fabrics**

100% cotton  
100% polyester  
Poly/cotton blends  
Polyester knits  
Polyester mesh  
Poly/foam & cotton caps  
Nylon, Lycra, Spandex

**Accessories Required**

Computer, Cutter, Heat Press, Heat Transfer Vinyl

**Features**

**All Purpose Use** - This vinyl is designed to be used on a wide range of materials including cotton, polyester, cotton/polyester blends and Nylon.

**Dye Blocking** - One-4-All has dye blocking ability to prevent any dye migration when printing onto 100% polyester.

**Low Heat** - due to the low heat application, this vinyl can be used on heat sensitive fabrics.

**Cutting Notes**

You should always test cut prior to any production run. Cutter settings may need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

**Care Instructions**

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto this material. Wash Temperature should not exceed 140°F.

**Storage**

One-4-All has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. Keep backing free of dust and other particles

**Using Tack**

For non continuous graphics, use MultiTack Medium - PF-1201-1530