

**SUBBLOCK**

**APPLICATION INSTRUCTIONS**

**STEP BY STEP**

**Step 1**  
Feed material into inkjet printer so that the printer is printing on the printable side (white matte coated side).

**Step 2**  
Design your image and place your cut lines. Print and Cut your design right reading

**Step 3**  
Weed away excess material using tweezers or weeding tool.

**Optional:**  
For designs with small pieces, use MultiTack. Please see instructions for MultiTack

**Step 4**  
Do not prepress shirt. Remove backing material and place on shirt with image face up. Place silicon sheet on top of image.

**Step 5**  
Heat apply the material onto the shirt. Press at 275F for 15 seconds. Use medium pressure. Do not use teflon sheet when pressing

**Step 6**  
Peel silicon sheet warm

**APPLICATION**

Printing Inks	Solvent, Eco Solvent Inks
Image	Right Reading
Press Time:	15 sec.
Temperature:	275F (135C)
Pressure:	Medium
Suggested Blade:	45 degree
Suggested Force:	40-75g
Peel:	Warm
Wash Temp.:	Up to 100F (40C)

Do not use teflon sheets when pressing  
All technical information and recommendations are based on tests we have conducted.  
Users should conduct their own tests before proceeding

**NOTES**

**Recommended Fabrics**

- 100% cotton
- 100% polyester
- Poly/cotton blends
- Polyester knits
- Polyester mesh
- Poly/foam & cotton caps
- Satin

**Accessories Required**

Computer, Inkjet Printer with Solvent, Eco-Solvent inks, Cutter, Heat Press,

**Printable side**

The printable side (white matte coated side) is on the outside of the roll.

**Cutting Notes**

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

**Block Out Effect**

For best block out effect, it is not recommended to preheat fabric before pressing.

**Care Instructions**

Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 100F

**Storage**

MultiPrint SubBlock has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

