

## SUBLIFLOCK (DIRECT PRINT)

# APPLICATION INSTRUCTIONS

### STEP BY STEP

#### Step 1

Print directly onto the media. Print right reading  
Note: The image will be dull, this is normal as inks have not been activated.

#### Step 2

Once image is printed onto the media, cut and weed background.

#### Step 3

Remove backing material and place on shirt with image face up.

#### Step 4

Cover with silicon sheet on top to protect the image from the heat press.

#### Step 5

Heat press at 380°F for 30 seconds. Use low pressure.

#### Step 6

Peel silicon sheet warm.

### APPLICATION

#### Direct Print onto Flex

Printing Inks:	Sublimation Ink
Image:	Right Reading
Press Time:	30 seconds
Temperature:	380°F (190°C)
Pressure:	Low
Suggested Blade:	45 degree
Suggested Force:	40-75gf
Peel:	Warm
Wash Temp.:	Up to 100°F (40°C)

Do not use Teflon sheets when pressing  
Please note media may be too thick for some sublimation printers  
All technical information and recommendations are based on tests we have conducted.  
Users should conduct their own tests before proceeding

### NOTES

#### Recommended Fabrics

100% cotton  
100% polyester\*  
Poly/cotton blends  
Polyester knits\*  
Polyester mesh\*  
Poly/foam & cotton caps  
Satin

#### Accessories Required

Computer, Inkjet Printer with Sublimation Inks, Cutter, Heat Press, SubFlock Material, Sublimation Paper

#### Printable side

The printable side (white textured side) is on the inside of the roll.

#### Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

\*Some polyester garments may experience dye migration, prior testing should be conducted

#### Care Instructions

Wait 24 hours before washing.  
Machine wash using mild detergent.  
Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 100°F.

#### Storage

MultiPrint SubliFlock has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.



## SUBLIFLOCK (USING SUBLIMATION PAPER)

### APPLICATION INSTRUCTIONS

#### STEP BY STEP

##### SUBLIMATION

###### Step 1

Print on Sublimation paper mirror imaged.

###### Step 2

Place media on heat press with printable side face up. Place imaged sub paper on top of the media with the image face down.

###### Step 3

Press at 370°F (185°C) for 40-45 seconds with light to medium pressure. Peel immediately after heat press.

##### HEAT APPLICATION

###### Step 4

Once image is sublimated onto the media, cut and weed background.

###### Step 5

Remove backing material.

###### Step 6

Place media on shirt with image face up. Cover with a silicon sheet. Heat apply the material onto the shirt. Press at 320°F for 15 seconds. Use low pressure.

###### Step 7

Peel silicon sheet warm.

#### APPLICATION

##### Sublimation Transfer

Printing Inks:	Sublimation Ink
Image:	Mirror
Press Time:	40-45 seconds
Temperature:	370°F (185°C)
Pressure:	Medium
Suggested Blade:	N/A
Suggested Force:	N/A
Peel:	Hot
Wash Temp.:	N/A

##### Transfer to Shirt

Sublimation Ink
Right Reading
15 seconds
320°F (90°C)
Low
45 degree
40-75gf
Warm
Up to 100°F (40C)

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#### NOTES

##### Recommended Fabrics

100% cotton  
100% polyester\*  
Poly/cotton blends  
Polyester knits\*  
Polyester mesh\*  
Poly/foam & cotton caps  
Satin

##### Accessories Required

Computer, Inkjet Printer with Sublimation Inks, Cutter, Heat Press, SubFlock Material, Sublimation Paper

##### Printable side

The printable side (white textured side) is on the inside of the roll.

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