

## ULTIMATE DARK GLOSS

### APPLICATION INSTRUCTIONS

#### STEP BY STEP

- Step 1**  
Feed material into inkjet printer so that the printer is printing on the printable side.
- Step 2**  
Design your image and place your cut lines. Print and Cut your design right reading.
- Step 3**  
Weed away excess material using tweezers or weeding tool.
- Optional:**  
For designs with small pieces, use MultiTack Medium.
- Step 4**  
Prepress fabric. Remove backing material and place on shirt with image face up. Place MultiGlaze Gloss or gloss sheet on top of image.
- Step 5**  
Heat apply the material onto the shirt. Press at 330F at 15 seconds. Use medium pressure. Do not use Teflon sheets when pressing.
- Step 6**  
Peel MultiGlaze Gloss/ Gloss sheet warm.

#### APPLICATION

Printing Inks	Solvent, Eco Solvent
Image	Right Reading
Press Time:	15 seconds
Temperature:	330°F (165°C)
Pressure:	Medium
Suggested Blade:	45 degree
Suggested Force:	40-75gf
Peel:	Cool
Wash Temp.:	Up to 175°F (80°C)

Do not use Teflon sheets when pressing  
All technical information and recommendations are based on tests we have conducted.  
Users should conduct their own tests before proceeding

#### NOTES

##### Recommended Fabrics

100% cotton  
100% polyester\*  
Poly/cotton blends  
Polyester knits\*  
Polyester mesh\*  
Poly/foam & cotton caps  
Satin

##### Accessories Required

Computer, Inkjet Printer with Solvent, Eco-Solvent, Cutter, Heat Press

##### Printable side

The printable side is on the coated gloss (outside) side of the roll.

##### Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

\*Some polyester garments may experience dye migration, prior testing should be conducted

##### After Heat Press Application

Please allow 2-4 hours before stretching after pressing

##### Care Instructions

Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 175°F.

##### Storage

MultiPrint Ultimate Dark Gloss has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

