

## SUBLIMATION

### Printing

For Epson SureColor Series, please use a fabric profile. For sublijet users, please use either the Sawgrass Print Manager. Use the setting "Polyester". All images should be MIRRORED unless specified below.

### Important

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.

When pressing is done, open the press slowly and gently remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a "ghost" image). When the object is removed from the press, just let it cool. Do not let printed areas touch while hot, as this will affect image quality

### Heat Press Setup

Set your heat press to 330°F. Before pressing, test the pressure. The pressure should be **medium**. Ensure that your press has reached 330°F before pressing. Ensure that only the cover is in the press. Simply open the notebook and place only the cover in the press.

Protect your heat press with at least two pieces of plain paper underneath your substrate and on top of your substrate.

### Pressing

**Press Temperature: 330°F | Press Time 120 seconds**  
**Medium Press, Hot Peel**

1. Place two pieces of plain paper on your heat press.
2. Tape imaged sublimation paper to the notebook cover with heat tape. The printable sides should be facing each other.
3. Place the notebook cover with taped imaged sublimation paper in heat press with the paper on top and image facing down.
4. Place a piece of plain paper on top to protect your platen.
5. Press at **330°F** for **120 seconds**.  
Note: Do NOT use a Teflon sheet when pressing.
6. Once pressing is done, immediately peel off sublimation paper.
7. Leave Notebook to cool on a table.
8. Stack heavy flat objects (such as books) on top to keep the cover from bending until it is cool. Ensure heavy flat object is heat resistant before placing on top of notebook.

### For Technical Support and to Re-Order

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