

## PAROPY CL 140

# APPLICATION INSTRUCTIONS

### STEP BY STEP

#### Step 1

Feed material into laser printer so that the printer is printing on the printable side (white matte coated side).

#### Step 2

Design your image and resize if necessary. Print your graphic onto the transfer paper. Use heavy to labels paper mode setting.

#### Step 3

Prepress fabric for 5-10 seconds.

#### Step 4

Place on shirt with image face down.

#### Step 5

Heat apply the transfer onto the fabric. Press at 375°F for 25 seconds. Use Maximum pressure. Do not use a Teflon sheet when pressing.

#### Step 6

Release press, wait 4 - 8 seconds, then gently tug at side of shirt and peel backing paper off while warm. After peeling off the backing paper, gently tug sideways along each side of the image. This will soften the feel of the transfer on the shirt.

### APPLICATION

	Fabrics	Fabric Puzzles, Bags	Canvas Bags
Paper Mode	Heavy to Label*	Heavy to Label*	Heavy to Label*
Image	Mirror	Mirror	Mirror
Press Time:	25-30 seconds	15 seconds	20 seconds
Temperature:	375°F (195°C)	375°F (195°C)	375°F (195°C)
Pressure:	Maximum	Maximum	Maximum
Peel:	Warm - Wait 4-8 Seconds before Peeling	Warm - Wait 4-8 Seconds before peeling	Warm - Wait 10 Seconds before peeling
Wash Temp.:	Up to 105°F (40°C)	N/A	N/A

\*Do not use Teflon sheets when pressing  
These settings are recommended, you may need to conduct your own tests  
All technical information and recommendations are based on tests we have conducted.  
Users should conduct their own tests before proceeding

### NOTES

#### Recommended Fabrics

White or Light Colored  
100% cotton  
100% polyester  
Poly/cotton blends  
Polyester knits  
Polyester mesh  
Poly/foam & cotton caps  
Satin

#### Accessories Required

Computer, Color Laser Printer,  
Heat Press.

#### Printable side

The printable side (white matte coated side) without the red lettering.

#### Pressure Settings

To ensure that the coating has properly fused with the fabric, we recommend to use maximum pressure. If this paper is applied with inadequate pressure, the transfer will not wash well.

#### Peeling

Wait 4-8 seconds after pressing before you peel. Gently tug along either side of the image, this will soften the feel of the transfer on the shirt.

#### Care Instructions

Wait 24 hours before washing.  
Machine wash using mild detergent.  
Do not use bleach or other aggressive cleaning agents. Do not dry cleaned.  
Wash Temperature cannot exceed 105°F.

#### Storage

Keep away from direct heat, sunlight and humidity.