

CL METAL PLUS

APPLICATION INSTRUCTIONS

STEP BY STEP

Step 1

Feed paper into laser printer so that the printer is printing on the printable side (white gloss coated side).

Step 2

Design your image and and resize if necessary

Step 3

Set Heat Press temperature and time and let press reach set temperature

Step 4

Tape transfer onto metal with heat tape. Image facing the metal

Step 5

Place metal with printable side face up in heat press and close. Use medium to light pressure. Do not use teflon sheets when pressing.

Step 6

Once Heat press beeps, remove metal from press. Peel the transfer warm.

APPLICATION

Substrate	Metal
Paper Mode	Heavy to Label*
Image	Mirror
Press Time:	90-180 sec.
Temperature:	330F (180-190C)
Pressure:	Medium to Heavy
Peel:	Cold

*Do not use teflon sheets when pressing
These settings are recommended, you may need to conduct your own tests
All technical information and recommendations are based on tests we have conducted.
Users should conduct their own tests before proceeding

NOTES

Recommended Substrates

Metals
Plastics*
Cardboard*

*please refer to the hard surface booklet for instructions

To print onto colored substrates, a white toner printer is required. Recommended white toner printers are OKI 711, OKI 920

Accessories Required

Computer, Color Laser Printer, Heat Press.

Printable side

The printable side (white gloss coated side) without the red lettering.

Pressure Settings

We recommend to use high pressure. If this paper is applied with inadequate pressure, the transfer will not stick to the mug.

Peeling

This paper is to be peeled completely cold.

Storage

CL Metal Plus Transfer Paper has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. It is recommended to store in plastic ziplock bag (provided) and the bag sealed while paper is not in use.



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