

SUBLIMATION

Printing

When using SubliJet refer to the PowerDriver Manual or if using ArTainium or another brand of ink use the instruction manual provided from the vendor you purchased your ink from. All images should be MIRRORED unless specified below.

Important

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting. Protective plastic sheet on the insert must be peeled off before use with CL Hard Surface I or sublimation.

When pressing is done, Open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a "ghost" image). When the object is removed from the press, just let it cool.

Heat Press Setup

Set your heat press to 360F. Before pressing, test the pressure on a blank steel insert. The pressure should be light. Ensure that your press has reached 360F before pressing.

Protect your heat press with at least two pieces of plain paper underneath your substrate and on top of your substrate. You can simply fold a full sheet in half and that should be sufficient. **DO NOT ALLOW ANY PART OF THE METAL INSERT EDGES TO BE IN DIRECT CONTACT WITH YOUR HEAT PLATEN**

Pressing

Press Temperature: 360F | Press Time 45 seconds

- 1.) Place two pieces of plain paper on your heat press.
- 2.) Place imaged sublimation paper on the heat press with image face up.
- 3.) Place white metal insert on top of sublimation paper with printable side (white side) face down.
- 4.) Place two pieces of plain paper on top of Aluminum insert.
note: Do not use a teflon sheet when pressing
- 5.) Close your heat press
- 6.) Once pressing is done, immediately peel off sublimation paper.
- 7.) Leave steel insert on a cold surface to cool.

For Technical Support and to Re-Order

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