

Sublimation Puzzles

SUBLIMATION

Printing

For Epson SureColor Series, please use a rigid substrate profile. For sublijet users, please use the Sawgrass Print Manager with the setting "Mousepad". All images should be MIRRORED unless specified below.

Important

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.

When pressing is done, open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a "ghost" image). When the object is removed from the press, just let it cool.

Heat Press Setup

Set your heat press to 400°F. Before pressing, test the pressure. The pressure should be medium. Ensure that your press has reached 400°F before pressing.

Protect your heat press with at least two pieces of plain paper underneath your substrate and on top of your substrate.

Pressing

Press Temperature: 400°F | Press Time 60 seconds
Medium Pressure, Peel Hot

1. Place two pieces of plain paper on your heat press.
2. Tape imaged sublimation paper to the sparkling side of the puzzle with heat tape.
3. Place the puzzle with taped imaged sublimation paper in heat press with the paper on top.
4. Place a piece of plain paper on top.
5. Press at **400°F** for **60 seconds**.
Note: Do NOT use a teflon sheet when pressing.
6. Once pressing is done, immediately peel off the sublimation paper.
7. Leave puzzle to cool on a table.

For Technical Support and to Re-Order

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