

Shot Glass

(1.5/3oz, Gold Rim/Frosted)

SUBLIMATION (Convection Oven)

Printing	When using SubliJet refer to the Sawgrass Print Manager Manual. If using Epson or another brand of ink, use the instruction manual provided from the vendor you purchased your ink from. All images should be MIRRORED unless specified below.
Important	<p>When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.</p> <p>When curing is done, Open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a “ghost” image).</p>
Oven Setup	<p>Sublimation with a shrink sleeve/film requires the use of a convection oven. These ovens are different from conventional ovens. Convection ovens keep temperatures inside the oven in all areas consistent. This allows for a consistent transfer of the sublimation ink to the bottle.</p> <p>Ensure that you are using a convection oven and that the oven is preheated before placing bottle inside. We do not recommend using a normal conventional oven.</p> <p>Note: The clear glass portion of shot glass with gold rim may sublimate during the heating process. To avoid your image transferring onto the clear part, keep your image placed directly within the white imaging patch or use thermal tape to cover the clear area during pressing.</p>
Pressing	<ol style="list-style-type: none"> 1. Tape imaged sublimation paper onto your shot glass. Place image toward the glass. 2. Ensure that you have set the correct temperature & time for your Convection oven Temperatures & times are listed below. 3. Place and center product inside the shrink wrap. 4. Use a heat gun on a low setting to shrink the wrap to the contour of the product. Begin with the side away from the transfer first. Ensure the wrap only encases the sides of the product leaving the top and bottom open. Ensure convection oven is preheated. 5. Place shot glass into convection oven. 6. Count down the time recommended (as per below). Once suggested time has elapsed, remove glass from oven. 7. Remove shrink sleeve/ film. Peel the sublimation paper immediately. 8. Leave on table to cool. Do not dunk in water. Shot Glass is extremely hot!
Temperatures and Times	<p>Temperature: 360°F (205°C) Time: 10 minutes (600 seconds)</p> <p>Recommended to use a stop watch to count down the time.</p> <p>Joto’s Reccomended Shrink Sleeve: 1.5oz: W3.15” x H3.5” (P-SUB-SF-8090) 3oz: W2.75” x H5.3” (P-SUB-SF-13570)</p>

For Technical Support and to Re-Order
 Tel: 1-800-565-5686 | Fax: 1-800-565-5622 | www.jotoimagingsupplies.com
 Blaine WA, Las Vegas NV, Antioch TN, Coquitlam BC, Brampton ON

Shot Glass (1.5/3oz, Gold Rim/Frosted)

SUBLIMATION (Mug Press)

Printing

When using SubliJet refer to the Sawgrass Print Manager Manual. If using Epson or another brand of ink, use the instruction manual provided from the vendor you purchased your ink from. All images should be **MIRRORED** unless specified below.

Important

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.

When pressing is done, Open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a "ghost" image).

Mug Press Setup

Before pressing, test the pressure using a blank shot. The pressure should be **medium**. Adjust pressure accordingly. Ensure that your mug press has reached the idle or press temperature before using.

Make sure you are using the 1.5oz/ 3oz Shot Element.

Do not use excessive pressure. Doing so will damage your mug press and damage your tumbler.

Note: The clear glass portion of shot glass with gold rim may sublimate during the heating process. To avoid your image transferring onto the clear part, keep your image placed directly within the white imaging patch or use thermal tape to cover the clear area during pressing.

Pressing

OVERVIEW

Press Temperature: 380-400°F (190-200°C) for 120 seconds

Medium Pressure, Hot peel

1. Make sure you are using the 1.5oz/3oz Shot Element.
2. Tape imaged sublimation paper onto your shot glass. Place image facing the glass.
3. Set the mug press at **380-400°F** for **120 seconds**. If your press has an idle and press temperature setting, adjust the time accordingly.
4. Ensure mug press has reached temperature. Place the shot glass into your mug press. Close Mug Press.
5. Once pressing is done, open mug press, and take shot glass out of press. Use gloves or heat resistant cloth to handle the hot shot glass.
6. Peel sublimation paper off.
7. Leave on table to cool. **Do not dunk in water.**

Caution: Shot Glass is extremely hot when in the mug press, do not handle with bare hands.

Note: Temperature and time settings are only a guide/starting point, some convection ovens may require some fine tweaking of the temperature and time.

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