

TIPS

Settings

Depends on what product is being sublimated. Please refer to the product that is being sublimated page to find the exact settings for time and temperature.

Tools Required

Heat gun (or heat appliance), convection oven, heat tape.

Setup

Use reference chart below to select appropriate film/ sleeve to use with your sublimatable product. The correct wrap will fit loosely around the product.

Tips: You can use a weeder to help you remove the shrink. You can cut the shrink sleeve in length to fit better. Removing the sleeve while still hot will minimize sticking to the product and make removal easier.

The Process

1. Position and secure imaged sublimation paper to the product with heat tape.
2. Place and center the product inside the shrink film/sleeve.
3. Use heat gun on low setting to shrink the wrap to the contour of the product. Begin with the side away from the transfer first. Ensure the wrap only encases the sides of the product leaving top and bottom open.
4. Repeat above steps for each item to include in production run.
5. When items are ready, place into preheated convection oven.
6. When curing time is complete, shrink film/sleeve can be removed. Wraps may break into pieces while being removed from product.

Note: Be careful. Product may be extremely hot.

Available Sizes

Item No.	Width (in)	Height (in)
P-SUB-SF-13570	2.75"	5.3"
P-SUB-SF-8090	3.15"	3.5"
P-SUB-SF-125190	4.92"	7.48"
P-SUB-SF-135150	5.9"	5.3"
P-SUB-SF-150195	5.9"	7.67"
P-SUB-SF-150250	5.9"	9.84"
P-SUB-SF-180150	6"	7.2"
P-SUB-SF-175250	6.89"	9.8"
P-SUB-SF-150235	9.25"	5.9"
P-SUB-SF-335150	13.2"	6"

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