

# Stainless Steel Water Bottle

## SUBLIMATION

### Printing

When using SubliJet refer to the Sawgrass Print Manager Manual. If using Epson or another brand of ink, use the instruction manual provided from the vendor you purchased your ink from. All images should be MIRRORED unless specified below.

### Important

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.

When pressing is done, Open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a "ghost" image).

### Heat Press Setup

The **11oz mug element** must be installed in order to sublimate to the 650ml water bottle. Before pressing, test the pressure using a blank one. Ensure that your mug press has reached the idle or press temperature before sublimating your travel mug.

**Do not use excessive pressure.** Doing so will damage your mug press and damage your item.

### Pressing

#### OVERVIEW

**Press Temperature: 330°F for 80 seconds**

**Light-medium Pressure, hot peel**

**Recommended Printable area when using a mug press: Approx. 5.5"W x 9"H**

- 1.) Remove the lid from the water bottle.
- 2.) Design your image and print it out on sublimation paper with sublimation ink printer.
- 2.) Tape imaged sublimation paper onto your water bottle.
- 3.) Set the mug press at **330°F for 80 seconds**. If your press has an idle and press temperature setting, adjust the time accordingly.
- 4.) Ensure mug press has reached temperature. Place the bottle into your mug press.
- 5.) Close Mug Press.
- 6.) Once pressing is done, open mug press, and take bottle out of the press.  
Use gloves or heat resistant cloth to handle the hot insert.
- 7.) Peel sublimation paper off and leave it to cool off completely.

**Caution: Metal is extremely hot when in the mug press, do not handle with bare hands**

Note: Temperature and time settings are only a guide/starting point, some mug presses may require some fine tweaking of the temperature and time.

### Oven Settings

**Temperature:** 320°F **Time:** 5 minutes

**Recommended Shrink Sleeve:** W4.92" x H7.48" (P-SUB-SF-125190)

### For Technical Support and to Re-Order

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