

Sublimation Ceramic Car Mug Coaster

SUBLIMATION

Printing

When using SubliJet refer to the Sawgrass Print Manager Manual. If using Epson or another brand of ink, use the instruction manual provided from the vendor you purchased your ink from. All images should be MIRRORED unless specified below.

Important

When the image is printed, it may look dull on the paper—this is normal. Secure your image to the object with heat tape to keep it from slipping or shifting.

When pressing is done, Open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a "ghost" image). When the object is removed from the press, just let it cool.

If printing an image all the way to the edge of the substrate, make sure you leave a 0.25 inch bleed to ensure that the image does get printed all the way to the edge

Heat Press Setup

Set your heat press to 360°F. Before pressing, test the pressure on a blank piece. The pressure should be **light**. Ensure that your press has reached 360F before pressing.

Protect your heat press with at least two pieces of plain paper underneath your substrate and on top of your substrate. **DO NOT ALLOW ANY PART OF THE CERAMIC EDGES TO BE IN DIRECT CONTACT WITH YOUR HEAT PLATEN.**

It is recommended to use a Nomex felt pad when printing your image all the way to the edge of the substrate.

Pressing

Press Temperature: 360°F | Press Time 240 seconds

Light Pressure, hot peel

1. Place Nomex felt pad on heat press.
2. Place silicon sheet on top of Nomex Pad.
3. Place the imaged sublimation paper on top of silicon sheet with image face up.
4. Place coaster on top of sublimation paper with printable side face down.
5. Place a silicon sheet on top of the coaster to protect the heat platen.
6. Press **360°F** at **240 seconds**.
Note: Do NOT use a teflon sheet when pressing
7. Once pressing is done, immediately peel off sublimation paper.
8. Leave the coaster on a cool surface to cool.

For Technical Support and to Re-Order

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