

# **Sublimation Minky Blanket**

## SUBLIMATION

#### **Printing**

When using SubliJet refer to the Sawgrass Print Manager Manual or if using Epson or another brand of ink use the instruction manual provided from the vendor you purchased your ink from. All images should be MIRRORED unless specified below.

### **Important**

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.

When pressing is done, open the press slowly and gently remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a "ghost" image). When the object is removed from the press, just let it cool. Do not let printed areas touch while hot, as this will affect image quality.

### **Heat Press Setup**

Set your heat press to 360°F. Before pressing, test the pressure. The pressure should be **medium**. Ensure that your press has reached 360°F before pressing.

### **Pressing**

## Press Temperature: 360°F | Press Time 120 seconds

#### **Medium Pressure, hot peel**

- 1. Pre press for 5 seconds.
- 2. Tape imaged sublimation paper to the blanket with heat tape. The printable sides should be facing each other.
- 3. Place the blanket with taped imaged sublimation paper in heat press with the paper on top.
- 4. Press at **360°F** for **120 seconds**.
  - Note: Do not use a Teflon sheet when pressing
- 5. Once pressing is done, immediately peel off sublimation paper.
- 6. Leave blanket to cool on a table.

Note: For double sided prints, print each side separately.