

SUBLIMATION

Printing

When using SubliJet refer to the Sawgrass Print Manager Manual. If using Epson or another brand of ink, use the instruction manual provided from the vendor you purchased your ink from. All images should be MIRRORED unless specified below.

Important

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.

When pressing is done, Open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a "ghost" image).

Printing Notes

In order to print all the way around the mug, Trim your printed image to approximately 8" x 3-1/2" in size. This will leave about 1/8" of space between the image and the top/bottom of your mug. However, logos can be printed onto the mug with an 8.5" x 11" sheet.

Do not use excessive pressure. Doing so will damage your mug press and damage your mug.

Pressing

Convection Oven Temperature: 400°F for 12-15 minutes
Hot peel.

Please download our template for maximum print area.

1. Set the convection oven at **400°F** for **12-15 minutes**.
2. Ensure convection oven has reached the set temperature
3. Align the paper near the handle so that there is about 3/4" of space between each side of the handle and the paper.
4. Secure the image in place using a heat resistant tape.
5. Cover the mug with a piece of standard copy paper cut to the size of the image. This can be secured with heat resistant tape as well.
6. Attach mug wrap and place the mug upside down on middle rack in convection oven.
7. Once the timer counts to zero, open convection oven, and take mug out.
Use gloves or heat resistant cloth to handle the hot mug.
8. Remove the mug wrap, then peel sublimation paper off.
9. Leave on table to cool or **dunk in water**.

For Technical Support and to Re-Order

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